

Patent claims

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1. A method for the rolling or winding of strip having an unequal thickness over the strip width, in which the tension in a strip length portion limited by rolls, winders, or control, guide or deflecting rollers is measured by means of a measuring roller, wherein disturbing stresses caused in the strip (4) by the asymmetric introduction of tension and by distortions when the strip runs out of true are kept away from the measuring roller (6) by means of a partitioning device (9).
  2. A device for the rolling or winding of strip, with a measuring roller for measuring the stresses in a strip length portion limited by rolls, winders, or control, guide or deflecting rollers, wherein, between the measuring roller (6) and an assembly (5) causing disturbing stresses in the strip (4), a partitioning device (9) for absorbing the disturbing stresses is arranged.
  3. The device as claimed in claim 2, wherein the partitioning device (9) possesses at least one roller (10).
  4. The device as claimed in claim 3, wherein the rollers (10) are mounted adjustably, but so as to be at a fixed location during operation.
  5. A method for the rolling or winding of strip having an equal thickness over the strip width and/or of the strip length, in which the tension in a strip length portion limited by rolls, winders, or control, guide or deflecting rollers is measured by means of a measuring roller, wherein disturbing stresses caused in the strip (4) by distortions when the strip runs out of true
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are kept away from the measuring roller (6) by means of a partitioning device (9).

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